

Marine Environment Policy

No Aluminium framed products should be considered 'maintenance free' and Sunparadise UK Ltd cannot guarantee the long term durability of the finish which is dependent upon local environmental conditions and ongoing maintenance being carried out. Regular cleaning is required to maintain the quality of the product. How often will depend on the environment in which the product is installed.

It is the responsibility of the buyer to ensure that the system being used complies with local regulations and particular care should be taken in marine environments.

Sunparadise will provide a full warranty for products installed over 1000m from shoreline and a 1 year warranty for products installed within 1000m of shoreline, provided the following conditions are adhered to:-

- 1) Marine Coating option is specified and included
- 2) Product is powder coated to a RAL colour without metallic finish, or anodised.
- 3) There are no external handles, locks, trickle vents or any other items attached to the outer surface of the product.
- 4) In the event of damage to the painted surface, repairs are carried out within 48hours.
- 5) Regular maintenance is carried out as described in the Operation and Maintenance manual for your specific product as reproduced below;
 - a) Wash frames externally each time you clean your windows and at least once a month and immediately after any storm or period of increased salt spray being blown onto your doors. Use warm soapy water and dry with a soft cloth. Pay particular attention to any external hinges or other components.
 - b) Open doors fully to access any hinge mechanisms and locks and wash them as directed above at least monthly.
 - c) Spray cleaned and dried hinges monthly with corrosion inhibiting lubricant such as Ambersill corrosion inhibitor (part number AMB 701 0578G from Cromwell.co.uk)
 - d) Vacuum bottom tracks at least once a month to remove any debris
 - e) Clean exposed inside edges and top surfaces of tracks with a soft cloth .
 - f) Spray the entire length of the track with silicon lubricant.
 - g) At each trolley position spray lubricant directly at the rollers whilst gently moving the panel back and forth.

Regular maintenance will ensure your product does not deteriorate. Please be aware that failure to adhere to these maintenance recommendations will invalidate your warranty.